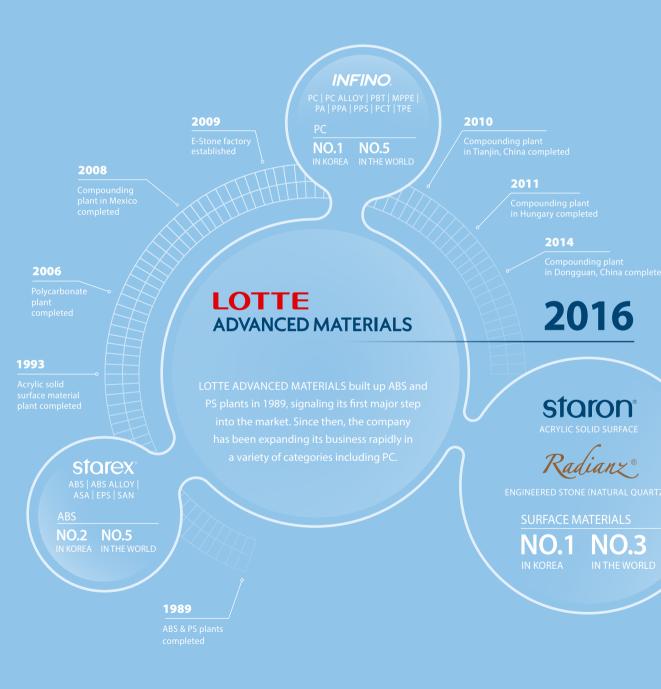
Solid Surfaces

LOTTE ADVANCED MATERIALS

LOTTE ADVANCED MATERIALS, a creator of high-quality materials and refined sensibilities.





LOTTE ADVANCED MATERIALS, formerly Cheil Industries, established in 1954 as the founding parent company of the Samsung Group, kicked off its chemical business as part of its portfolio expansion strategy. In 1992, the company started its solid surface business and in 2009 made a foray into manufacturing of engineered stone (quartz surfaces) in a move to strengthen its business portfolio further.

In May 2016, the company was renamed to LOTTE ADVANCED MATERIALS, a move forward toward achieving a greater vision of becoming a global supplier of high-quality, decorative surfacing materials.

STRETCH YOUR **IMAGINATION TO EXPERIENCE** THE POSSIBILITIES WITH STARON.

WHY STARON?

Staron, a high-performance acrylic solid surface material, is known for excellent workability and easy maintenance. Staron's internal composition is uniform and non-porous; its textures are elegant and stylish. Offering a wide variety of patterns and colors, Staron is a durable surface for creative interior design of commercial and residential spaces. Staron brands include the Tempest series of semi translucent surfaces, and the Supreme collection, known for its natural patterns.



DEPENDABLE PERFORMANCE

- Innovation meets superior standard
- Offering higher performance to suit commercial environments
- Homogenous material which allows the surface to be easily restored



KEEPING THE SURFACE HYGIENIC

- Designed with end-users in mind, your environment can be protected from the growth of bacteria or fungi
- Resistant to harsh chemicals
- · Easy to maintain



DIMENSIONAL FLEXIBILITY

- Bringing another layer of depth & sophistication
- Free forming of 3 dimensional representation is possible
- Excellent workability & precise expression of various design



M

INFINITE RANGE OF COLORS

- From natural to vivid palette tones, Staron[®] offers over 150 colors
- Including Tempest[®], the world's first "jewel-like" solid-surface material
- Ongoing collaboration with color trend experts guides us in the development of relevant and emerging color choices and designs.



SEAMLESS

- Create a variety of smooth forms that are works of art
- These subtle features increase the value of the completed design



ILLUMINATING THE ENVIRONMENT

- Excellent for backlighting to create various images and text related effects
- Brightness and transparency can be adjusted by modifying and varying the thickness of the material to allow transmission from a low-energy light source.



GLOBAL NETWORK

 Operating regional branch offices around the world in addition to global distribution networks



EXCELLENT QUALITY

- High quality control policy and a commercial 10-year warranty
- Certified eco-friendly, Staron® contributes to a comfortable and safe environment

NEW COLORS

• To view new colors in detail, please visit <u>www.staron.com</u>



Quarry Ridge ORIB

Sanded Ta

Worth Sky NA

Beige Granite

Utban Great

COMMERCIAL & PUBLIC SPACES



Workspace, Dongdaemun Design Plaza, Korea, Designed by Zaha Hadid





02

Display Furniture, Heidi.com Shop, Switzerland, Designed by Zaha Hadid





Exhibition Hall, Institute of Human Resources Development, Korea



Display Furniture, Wall Covering, Stewart Weitzman Shoes Shop, Greece







05 Counter Top,

Table, Cafeteria, Lotteria, Korea









06

80 Tabletop, Wall Cladding,

07

Media Facade, Kumho Art Hall, Yonsei Univ., Korea



Season's Table Restaurant,





09

Reception Desk, Schaffhauser Kantonalbank, Switzerland, Designed by Gehri Architects



Display Furniture, Fashion Shop, Korea





11

Counter Top, Wall Cladding, Restaurant, France









12

Table, Interior Deco, Sushi bar, Cyprus





13 Lighting Box, BIBIGO Restaurant, Korea

11

(HEALTHCARE & HOSPITALITY

01

Wall Covering, Furniture, Dental Hygiene School, Switzerland, Designed by Bern Smile





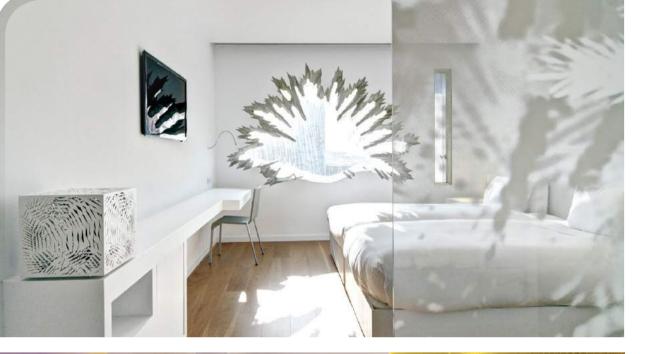


EASY TO MAINTAIN



Furniture, Wall Cladding, Marriott Renaissance Barcelona Fira Hotel, Spain, Designed by Ribas&Ribas, Jean Nouvel





03

Furniture, Wall Covering, Hypnotique Spa, Italy, Designed by Simone Micheli









04

Wall Covering, Wash Bowl, Tabletop, Sheraton Grande Walkerhill Hotel, Korea





RESIDENTIAL SPACES



01

Kitchen Worktop, Korea



Kitchen Worktop, Interior Furniture, Australia, Designed by Darren James









Kitchen Worktop, England









04

Kitchen Worktop, Jakarta Design Center, Show Room, Indonesia



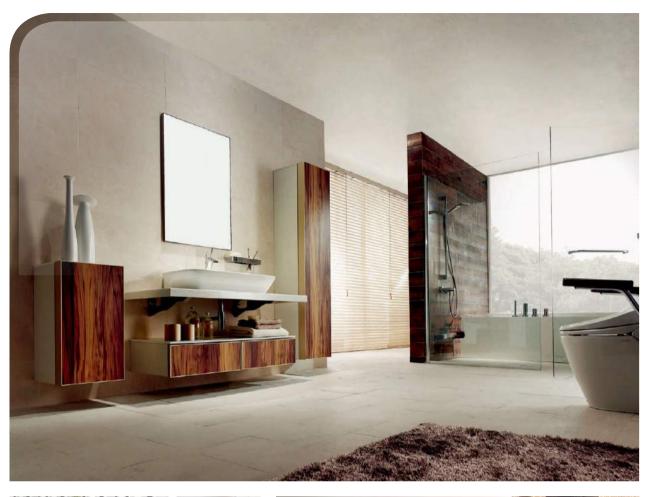
05

Kitchen Worktop, Australia, Designed by Lenka Jankovcova of Find&Design



Wash Bowl, Bathtub, Korea







07 Wash Bowl, Bathtub, Korea









09 Kitchen Worktop, Euro Cucina, Italy

F



10

Wall Covering, Hong Kong Pacific Palace, China



CREATIVE WORKS

01

Hedgehog Sofa, 100% Design, London 2014





02 Owl Speaker, 100% Design, London 2014









04 Zebra Table, 100% Design, London 2014





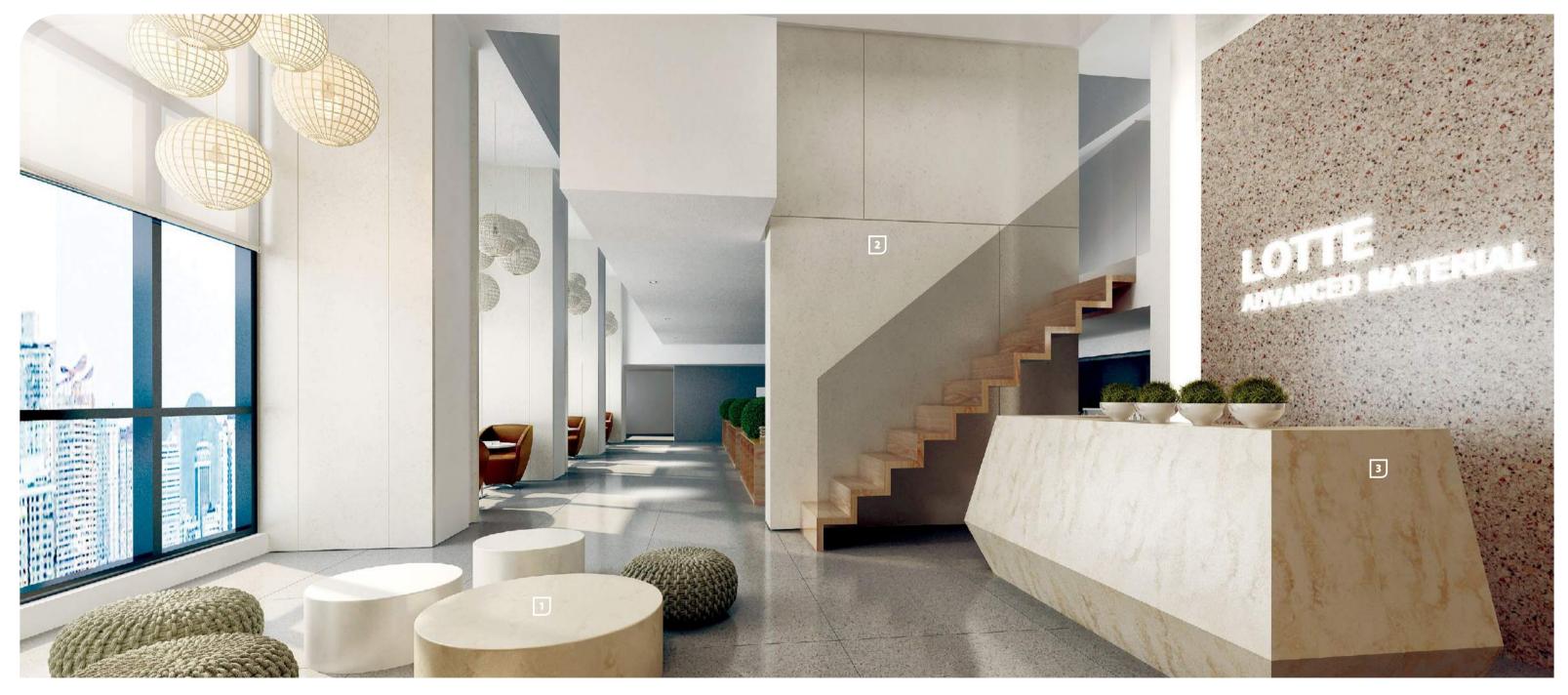
03

Humpback Whale Island Kitchen, 100% Design, London 2014



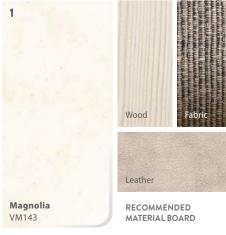
05 Killer Whale Island Kitchen, 100% Design, London 2014





DESIGNER'S CHOICE LOBBYS AND PUBLIC SPACES

The random, directional pattern of the Supreme Collection colors add visual texture to a material that is smooth to touch and thermo-formable providing optimum design flexibility.



Natural Bridge VN144



RECOMMENDED MATERIAL BOARD





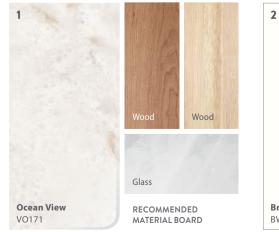
Fabric

RECOMMENDED MATERIAL BOARD

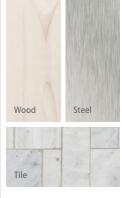


DESIGNER'S CHOICE RESTAURANTS

Staron is an ideal, color-through surfacing material in hospitality and restaurant settings. The Supreme Collection's ocean-like patterns add a relaxed, yet sophisticated, design aesthetic that is durable and renewable.



Bright White BW010



RECOMMENDED MATERIAL BOARD





Fabric

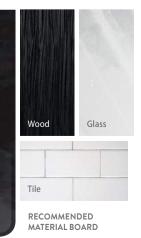
ligh-glossy

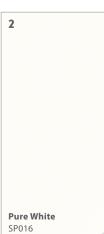
RECOMMENDED MATERIAL BOARD



DESIGNER'S CHOICE HEALTHCARE

Staron surfaces provide a seamless and ultra-hygienic design element to healthcare, spas and wellness interiors. Pure and neutral solid-colors, such as Staron Bright White, add a modern, contemporary look and feel.







RECOMMENDED MATERIAL BOARD

COLORS OF STARON

Supreme™



Cotton White VC110 NEW



Natural Bridge VN144

Delphi VD111



Loam VL155





Dandelion VD175



Presto VP159

Truly Unique, the Supreme[™] collection

The Supreme[™] collection features a natural, rhythmic pattern and delivers the next generation of high-performance, premium surfaces for commercial spaces and discerning residential interiors.



Beige Granite VB172



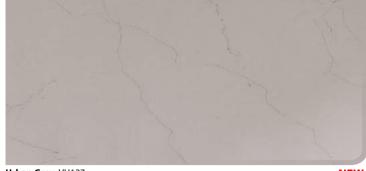
Dawn VD126



Ocean View VO171

To view new colors in greater detail, please visit <u>www.staron.com</u>

• These colors may require extra care and maintenance; consult with your Staron processor for the best use of these colors.





NEW

Magnolia VM143



Pastoral VP177





Onyx ON095

SANDED



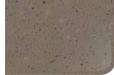
Sanded Mocha SM453

Sanded Chestnut SC457 ST482



Sanded Grey SG420

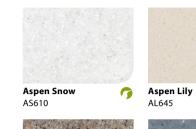
7





Sanded Onyx

ASPEN







Aspen Sky AS670

PEBBLE

Pebble Swan

PS813

Aspen Brown

AB632

Pebble Frost PF812

Pebble Saratoga 7 PS820



Pebble Boulder

NEW Pebble Copper PC851

QUARRY



Quarry Ridge QR278



Mosaic Dalmatian

QD212



Quarry Mesa QM242



Mosaic Nimbus QN287

Eco-friendly Materials, Staron

Printed representation of colors may vary from actual samples. Please review actual sample prior to selection. **7** Staron recycled content series.



9



SO423

PT845









Aspen Cliff AC652

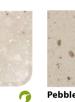


Aspen Pepper AP640



Aspen Concrete AC629





Pebble Chiffon PC842



Pebble Grey PG810



Pebble Gold PG840

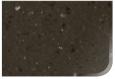


Pebble Blue PB870



Pebble Seastar PS843





Pebble Chocolate PC855





Quarry Bluff QB244



Quarry Starred QS287



Quarry Minette QM289

METALLIC



EY510

Metallic Satingold ES558

tempest®

FP100

Caraway

laneous

FI187

FC155



100 -0

Confection FC116



Whippoorwill

FW145

Shell

Bronzestar

FB154

FS115



Coffee Bean

FC158



Radiance (Shimmer) FR148









An integral sink will improve the efficiency and hygienic qualities of a kitchen or bath area and, particularly, interior commercial applications. Staron all-acrylic sinks and bowls are installed in combination with Staron sheet materials as part of a continuous surface featuring imperceptible seams for a perfect, uninterrupted fit. That also means there are no gaps or crevices for bacteria or mold to accumulate and grow. Whichever style you choose, Staron's non-porous, hygienic surfaces will always be easy to clean and maintain. Choose from three coordinated sink color options from a collection of ten, popular models. Staron sinks come in the following colors:

Color Options







A2311











FS137

Glimmer

FG144

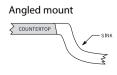




Rattan FR124







35

A3181

A 18-3/16" (462mm)

B 3-11/16" (94mm)

D 14-13/16" (376mm)

C 13-1/4" (336mm)

E 16-5/8" (422mm)

F 5-1/2" (139mm)

G 6-1/8" (156mm)

A 34-7/8" (886mm)

B 8-3/8" (213mm)

C 16-3/4" (426mm)

D 19-1/8" (486mm)

E 10" (254mm)

F 21" (533mm)

G 5" (127mm)

A1231

H 7-1/2" (191mm)

l 8-1/16" (206mm)

O

A 23-5/16" (592mm)

B 16-5/8" (422mm)

D 20-15/16" (532mm)

E 7-3/8" (187mm)

F 7-15/16" (202mm)

C 19" (482mm)

A2341

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MOUNTING OPTIONS

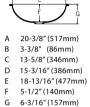
A 12-13/16" (326mm) B 14" (356mm) C 16-3/8" (416mm) D 10-3/8" (266mm) E 6-1/2" (165mm) F 7-1/16" (180mm)

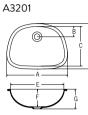


A 31-1/4" (794mm) B 4-15/16" (110mm) C 16-9/16" (421mm) D 18-15/16" (481mm) E 13-11/16" (348mm) F 13-11/16" (348mm) G 9-1/4" (235mm) H 9-13/16" (250mm)

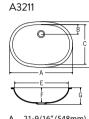


KITCHEN / UTILITY SINKS





LAVATORY SINKS / BASINS





- B 3-3/8" (86mm)

- C 14" (356mm)











E 20" (508mm)

A2321

0









- D 15-9/16" (396mm)

F 6-1/8" (156mm)

P

A 32-13/16" (834mm)

B 8-13/16" (244mm)

C 19-1/4" (488mm)

D 21-9/16" (548mm)

E 11-5/16" (287mm)

F 17-9/16" (446mm)

G 7-1/2" (191mm)

l 9-5/8" (244mm)

A1181

 \bigcirc

A 18-1/8" (460mm)

B 15-3/4" (400mm)

C 18-1/8" (460mm)

D 15-3/4" (400mm)

E 8-3/16" (208mm)

F 8-7/8" (225mm)

H 9" (229mm)

A1131

 \bigcirc

A 13-7/16" (341mm)

B 15-3/4" (400mm)

C 18-1/8" (460mm)

E 5-1/4" (133mm)

F 5-7/8" (148mm)

D 11-1/16" (281mm)

G 6-13/16" (173mm)

PERFORMANCE **PROPERTIES**

The information contained herein is provided by LOTTE ADVANCED MATERIALS Co., Ltd. and subsidiaries and affiliates for information purposes only and should be used by individuals with technical experience and knowledge in the area. LOTTE ADVANCED MATERIALS does not make any representation or warranties of the usefulness or expected result of the information, and does not assume any responsibility whatsoever related to the use of the information. Exclusion of the implied warranties may not apply in certain jurisdictions.

PROPERTIES	TYPICAL RESULTS	TEST PROCEDURE	
Tensile strength	6,000 psi	ASTM D 638	
Tensile modulus	600,000 psi	ASTM D 638	
Flexural strength	10,000 psi	ASTM D 790	
Flexural modulus	1,000,000 psi	ASTM D 790	
Elongation	0.5%	ASTM D 638	
Hardness	92 Rockwell "M" Scale 65 Barcol impressor	ASTM D 785 ASTM D 2583	
Thermal expansion	2.0x1.0⁻⁵ in/in F⁰	ASTM D 696	
Gloss (60 Gardner)	Between 5-20	NEMA LD-3	
Color stability	No change-200hrs	NEMA LD-3	
Stain resistance	Pass Rating 41	ANSIZ 124	
Abrasion resistance	Pass	ANSIZ 124	
Boiling water surface resistance	No effect	NEMA LD-3	
High temperature resistance	No effect	NEMA LD-3	
IZON Impact resistance (Notched)	0.28ft. lbf/in	ASTM D 256	
Ball drop 1/2" (12.3 mm) sheet	144"w/1/2lb ball No failure	NEMA LD-3	
Fungi and Bacterial resistance	No growth	ASTM G 21, G22	
Specific gravity Solid colors Patterened colors	1.72 1.69	ASTM D 792	
Water absorption	0.04%, (1/2", 24hrs) 0.11%, (1/8", 24hrs)	ASTM D 570	
Flammability	Class A/Class 1	UBC 8-1	
Flame spread	10	ASTM E 84	
Smoke density	10	ASTM E 84	
Radiant heat resistance	No visual effect	NEMA LD-3	
Toxicity	84.4g (solid Color) 81.8g (Patterned Color)	Pittsburgh test protocol (LC50 Test)	

PRODUCT DIMENSIONS

COLLECTION

Supreme, Solid, Sanded, Aspen, Pebble, Quarry, Metallic, Tempest

THICKNESS	WIDTH	LENGTH	THICKNESS	WIDTH	LENGTH	
mm	mm	mm	mm	mm	mm	
12 (1/2in)	760 (30in)	3,680 (145in)	6 (1/4in)	760 (30in)	2,500 (98in)	

• If there is a specific dimension or size that is required for a particular project, please consult with the local installer.

STARON® 10-YEAR LIMITED WARRANTY

The 10-year warranty applies to Staron, Tempest and Supreme Collection products that have been installed in an interior, commercial-use or residential application. For more details, please consult with your Staron products distributor, or visit www.staron.com

DISCLAIMER

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COLLECTION

Solid, Sanded, Aspen



• 6mm (1/4") thickness sheet is not recommended for horizontal application.



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